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## **API Standard 1163, *In-line Inspection Systems Qualification Standard*, First Edition**

API Standard 1163 provides requirements for qualification of in-line inspection systems used in gas and hazardous liquid pipelines. This standard assures inspection service providers make clear, uniform, and verifiable statements describing in-line inspection system performance; pipeline operators select an inspection system suitable under certain conditions; the in-line inspection system operates properly under specified conditions; anomalies are described using a common nomenclature; and the reported data and inspection results provide the expected accuracy and quality in a consistent format.

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